

Ultra high purity transducer

With integrated display and optional switch contacts

Models WUD-20, WUD-25 and WUD-26

WIKA data sheet PE 87.08

Applications

- Semiconductor, flat panel display and photovoltaic industry
- Ultrapure gas supply in semiconductor production systems

Special features

- High-accuracy pressure measurement 0.15 % RSS
- Excellent long-term stability
- Signal noise cancellation and shielding
- Vacuum-referenced pressure measurement
- Active temperature compensation



Ultra high purity transducer

Fig. left: WUD-20, single end

Fig. centre: WUD-25, flow through

Fig. right: WUD-26, modular surface mount

Description

Reliable

The WUD-2x series ultra high purity transducers combine state-of-the-art transducer concepts with analogue output signals. Thus the safest and most accurate pressure measurements necessary for today's market requirements are provided.

Pressure measurement, based on a true vacuum reference, and electronic measures for interference shielding and signal noise cancellation ensure high-accuracy pressure measurement and excellent long-term stability.

Active temperature compensation reduces the impact of changing temperatures on the transducer, allowing safe operations even in applications with high fluctuations in temperature, e.g. Joule-Thomson effect in the case of gas expansion.

WUD-25 (flow through) and WUD-26 (surface mount) transducers are specifically designed to sustain torsion-applied stresses often incurred during installation. The special design of the thin-film sensor eliminates the risk of sensor failure due to loads at the process connection or welded joints.

Versatile

The WUD-2x can be readily installed in "on-tool" gas distribution systems. The bright LED display is rotatable and easy to read from any position.

Application-specific monitoring and control operations can be realised via two programmable switch outputs.

Compact

With its small footprint the WUD-2x is the most compact UHP transducer in the market. Thus it is optimally suited for installation in applications with limited mounting space, and even in existing plants it can be easily retrofitted.

Specifications, model WUD-2x

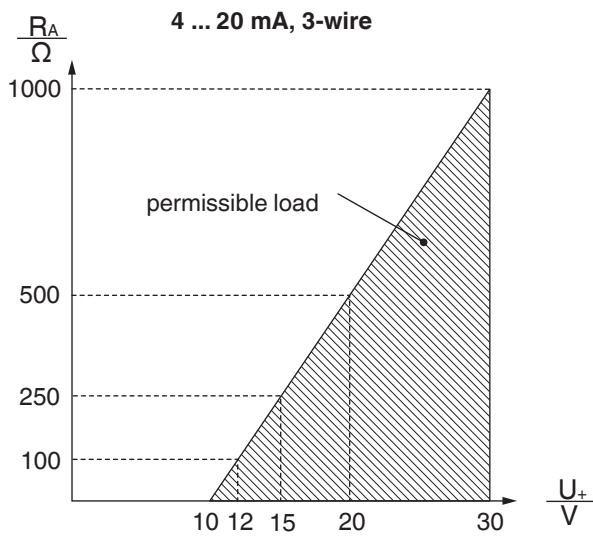
| | WUD-20, WUD-25 | | | | | | | | | | | | | |
|--------------------------------|---|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|
| | WUD-26 | | | | | | | | | | | | | |
| Measuring range | psi | 15 | 30 | 60 | 100 | 160 | 250 | 350 | 500 | 1,000 | 1,500 | 2,000 | 3,000 | 5,000 |
| | bar | 1 | 2 | 4 | 7 | 11 | 17 | 25 | 36 | 70 | 100 | 145 | 225 | 360 |
| Overpressure limit | psi | 120 | 120 | 120 | 210 | 320 | 500 | 750 | 1,100 | 2,100 | 3,000 | 4,200 | 6,600 | 10,000 |
| Burst pressure | psi | 1,800 | 1,800 | 1,800 | 2,200 | 2,600 | 4,800 | 6,200 | 7,400 | 8,000 | 10,500 | 10,500 | 10,500 | 10,500 |
| | Other measuring ranges and units (e. g. MPa, kg/cm ²) on request | | | | | | | | | | | | | |
| | Absolute pressure: 0 ... 2 bar to 0 ... 60 bar | | | | | | | | | | | | | |
| | Vacuum pressure: -1 ... 1 bar to -1 ... 250 bar | | | | | | | | | | | | | |
| Measuring principle | Metal thin-film sensor | | | | | | | | | | | | | |
| Materials | | | | | | | | | | | | | | |
| ■ Wetted | | | | | | | | | | | | | | |
| - Process connection | 316L VIM/VAR | | | | | | | | | | | | | |
| - Pressure sensor | 2.4711 / UNS R30003 | | | | | | | | | | | | | |
| ■ Case | | | | | | | | | | | | | | |
| - Lower body | 304 SS | | | | | | | | | | | | | |
| - Plastic components | PC/ABS | | | | | | | | | | | | | |
| - Keyboard | TPE | | | | | | | | | | | | | |
| - Display window | PC | | | | | | | | | | | | | |
| Particle test | ≤ 0.1 µm particles 0.1 ptc / ft ³ per SEMI E49.8 | | | | | | | | | | | | | |
| Inboard helium leak test | < 1 x 10 ⁻⁹ mbar l/sec (atm STD cc/sec) per SEMI F1 | | | | | | | | | | | | | |
| Surface finishing | Electropolished, typical Ra ≤ 0.13 µm (RA 5); max. Ra ≤ 0.18 µm (RA 7), per SEMI F19 | | | | | | | | | | | | | |
| Dead volume | WUD-20 < 1.5 cm ³ WUD-25 < 1 cm ³ WUD-26 < 1 cm ³ | | | | | | | | | | | | | |
| Permissible medium | Special gas, vapour, liquid | | | | | | | | | | | | | |
| Power supply U+ | DC 10 ... 30 V (with output signal 4 ... 20 mA and DC 0 ... 5 V) DC 14 ... 30 V (with output signal DC 0 ... 10 V) | | | | | | | | | | | | | |
| Output signal and maximum load | 4 ... 20 mA, 3-wire R _A ≤ (U ₊ - 10 V) / 0.02 A DC 0 ... 5 V, 3-wire R _A > 5 kΩ DC 0 ... 10 V, 3-wire R _A > 10 kΩ | | | | | | | | | | | | | |
| Power P _i | 1 W | | | | | | | | | | | | | |
| Current consumption | max. 50 mA | | | | | | | | | | | | | |
| Total current consumption | max. 250 mA (including switching current) | | | | | | | | | | | | | |
| Adjustability of zero point | -3.5 ... +3.5 % of span (via potentiometer) current output signal -2.0 ... +3.5 % of span (via potentiometer) current output signal | | | | | | | | | | | | | |
| Signal response (10 ... 90 %) | ≤ 300 ms | | | | | | | | | | | | | |
| Insulation voltage | DC 500 V | | | | | | | | | | | | | |
| Switch points | Individually adjustable via external control keys | | | | | | | | | | | | | |
| ■ Type | Transistor switching output NPN | | | | | | | | | | | | | |
| ■ Quantity | 1 or 2 | | | | | | | | | | | | | |
| ■ Function | Normally open, normally closed, on, off | | | | | | | | | | | | | |
| ■ Switching current | SP1 / SP2: 100 mA | | | | | | | | | | | | | |
| ■ Accuracy | ≤ 0.5 % of span | | | | | | | | | | | | | |
| Display | | | | | | | | | | | | | | |
| ■ Design | 7-segment LED, red, 4 digits, height 8 mm, 270° rotatable | | | | | | | | | | | | | |
| ■ Accuracy | ≤ 1.0 % of span ±1 digit | | | | | | | | | | | | | |
| ■ Update | 0.2 s / 0.5 s / 1 s / 5 s / 10 s / 60 s (adjustable) | | | | | | | | | | | | | |
| Accuracy | ≤ 0.15 % of span (≤ 0.4 with measuring ranges ≤ 2 bar) RSS (root sum squares) ≤ 0.3 ¹⁾ (≤ 0.6 ¹⁾ with measuring ranges ≤ 2 bar | | | | | | | | | | | | | |
| Non-linearity | ≤ 0.1 % of span (≤ 0.15 with measuring ranges ≤ 2 bar) BFSL per IEC 61298-2 | | | | | | | | | | | | | |
| Hysteresis | ≤ 0.14 % of span | | | | | | | | | | | | | |
| Non-repeatability | ≤ 0.12 % of span | | | | | | | | | | | | | |
| Stability per year | ≤ 0.25 % of span (typical) at reference conditions (≤ 0.4 with measuring ranges ≤ 2 bar) | | | | | | | | | | | | | |

Including non-linearity, hysteresis, zero offset and end value deviation (corresponds to measured error per IEC 61298-2)

Specifications, model WUD-2x

| | |
|--|--|
| Permissible temperature | |
| ■ Medium | -20 ... +100 °C / -4 ... +212 °F |
| ■ Ambient | -10 ... +60 °C / -14 ... +140 °F |
| ■ Storage | -10 ... +60 °C / -14 ... +140 °F |
| Rated temperature range (medium) | -20 ... +80 °C / -4 ... +176 °F (actively compensated) |
| Temperature coefficients in rated temperature range (actively compensated) | |
| ■ Mean TC of zero | ≤ 0.10 % of span/10 K |
| ■ Mean TC of span | ≤ 0.15 % of span/10 K |
| RoHS conformity | Yes (not with bayonet connector) |
| CE conformity | |
| ■ Pressure equipment directive | 97/23/EC |
| ■ EMC directive | 2004/108/EC, EN 61326 emission (group 1, class B) and interference immunity (industrial application) |
| Assembly and packaging area | Clean room class 5 per ISO 14644 |
| Packaging | Double bagging per SEMI E49.6 |
| Shock resistance | 15 g (11 ms), 30 g (6 ms) per IEC 60068-2-27 |
| Vibration resistance | 7.5 mm or 2 g (1 ... 200 Hz) / 5 g (200 ... 500 Hz) per IEC 60068-2-6 |
| Electrical safety | |
| ■ Short-circuit resistance | S+ vs. U- |
| ■ Reverse polarity protection | U+ vs. U- |
| Weight | approx. 0.2 kg |

Output signal and permissible load



Current output (3-wire)

4 ... 20 mA: $R_A \leq (U_+ - 10 \text{ V}) / 0.02 \text{ A}$

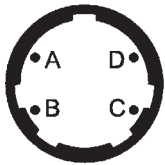
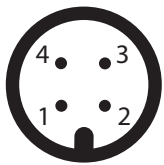
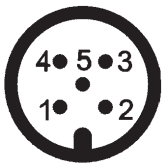
Voltage output (3-wire)

DC 0 ... 5 V: $R_A > 5 \text{ k}\Omega$

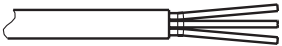
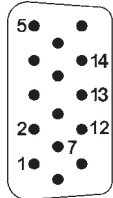
DC 0 ... 10 V: $R_A > 10 \text{ k}\Omega$

with R_A in Ohm and U_+ in Volt

Electrical connections

| | Bayonet connector 4-pin | Circular connector M12 x 1 4-pin | Circular connector M12 x 1 5-pin |
|----------------------------------|--|---|---|
| |  |  |  |
| 3-wire | U+ = A U- = D S+ = B | U+ = 1 U- = 3 S+ = 4 | U+ = 1 U- = 3 S+ = 4 |
| Switching outputs | | SP1 = 2 | SP1 = 2, SP2 = 5 |
| Wire cross-section | - | - | - |
| Cable diameter | - | - | - |
| Ingress protection per IEC 60529 | IP 67 | IP 67 | IP 67 |
| | The stated ingress protection only applies when plugged in using mating connectors that have the appropriate ingress protection. | | |

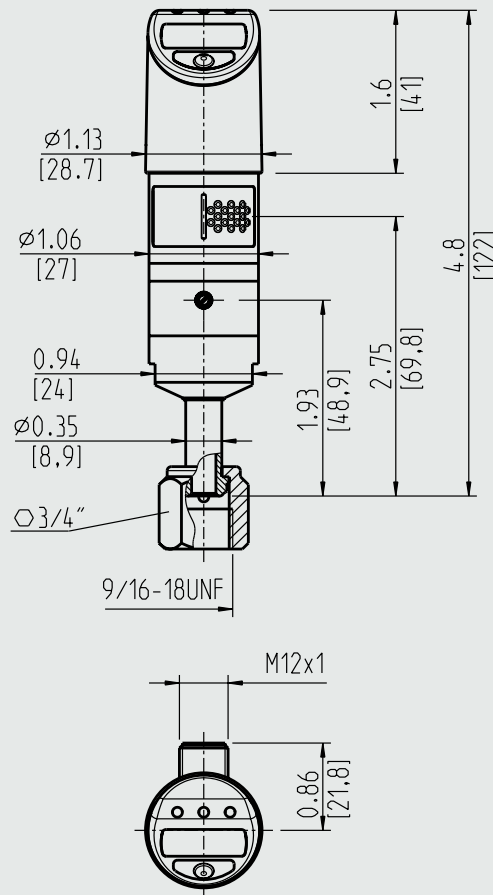
Electrical connections

| | Flying leads 1.5 m or 3 m | Sub-D HD connector 15-pin | |
|----------------------------------|--|--|--|
| |  |  | |
| 3-wire | U+ = red U- = black S+ = brown | U+ = 7 U- = 5 S+ = 2 | |
| Switching outputs | SP1 = blue, SP2 = white | SP1 = 14, SP2 = 13 | |
| Wire cross-section | 0.15 mm ² | - | |
| Cable diameter | 4.6 mm ± 0.2 mm | - | |
| Ingress protection per IEC 60529 | IP 65 | IP 20 | |
| | The stated ingress protection only applies when plugged in using mating connectors that have the appropriate ingress protection. | | |

Dimensions in inch [mm] WUD-20

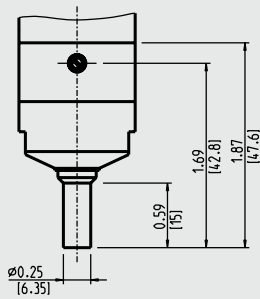
M12 connector

1/4" union nut

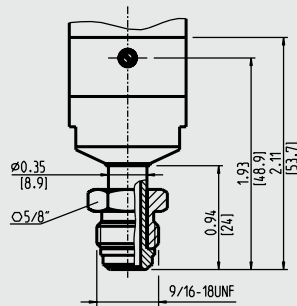


Process connection variants

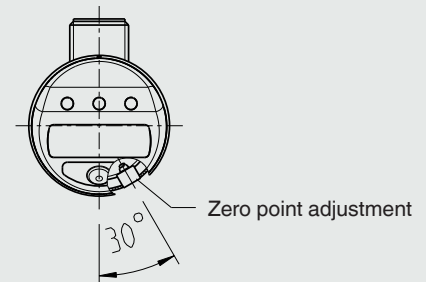
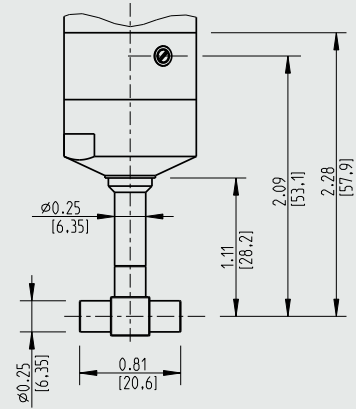
1/4" weld stub ¹⁾



1/4" male nut, rotatable



1/4" T-connector, weld stub

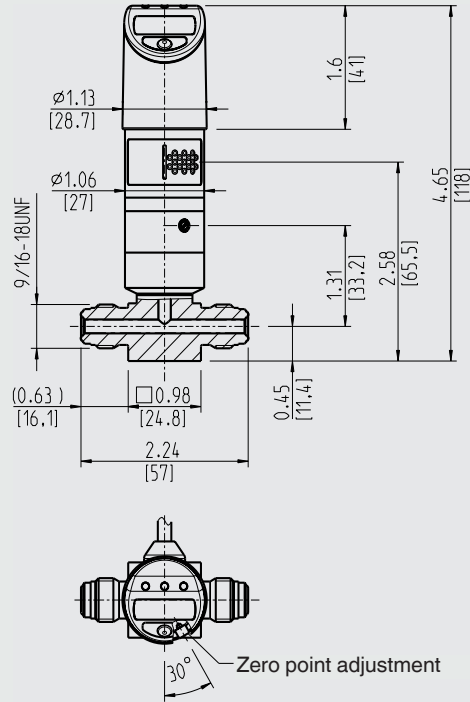


1) Maximum permissible pressure range of 300 psi for single-end units only

Dimensions in inch [mm] WUD-25

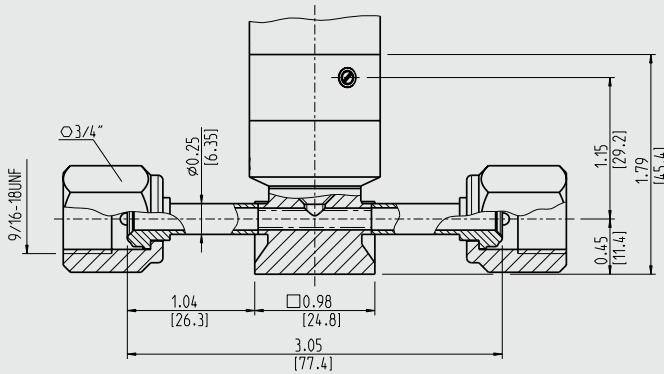
Flying leads

1/4" male nut, fixed
1/4" male nut, fixed

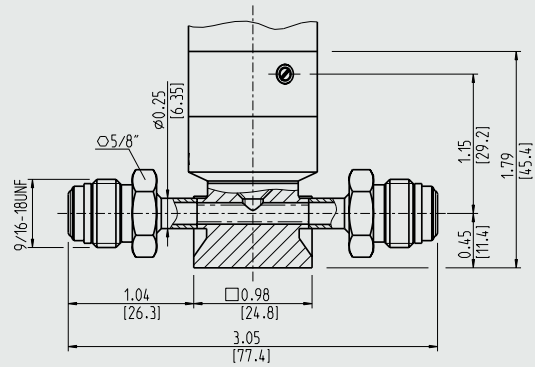


Process connection variants

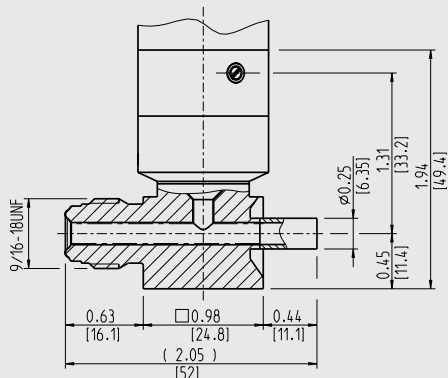
1/4" union nut, rotatable
1/4" union nut, rotatable



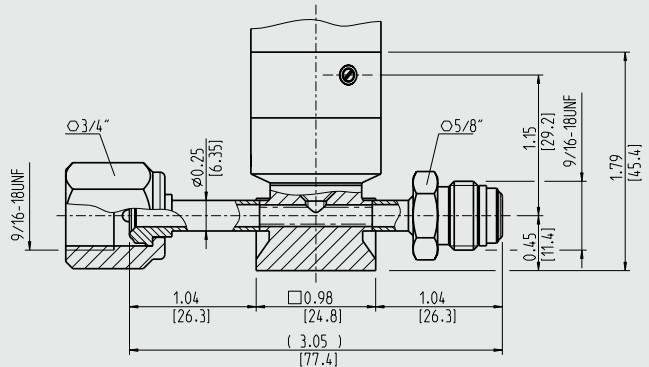
1/4" male nut, rotatable
1/4" male nut, rotatable



1/4" male nut, fixed, high flow through
1/4" weld stub
only available with pressure ranges up to 25 bar / 300 psi

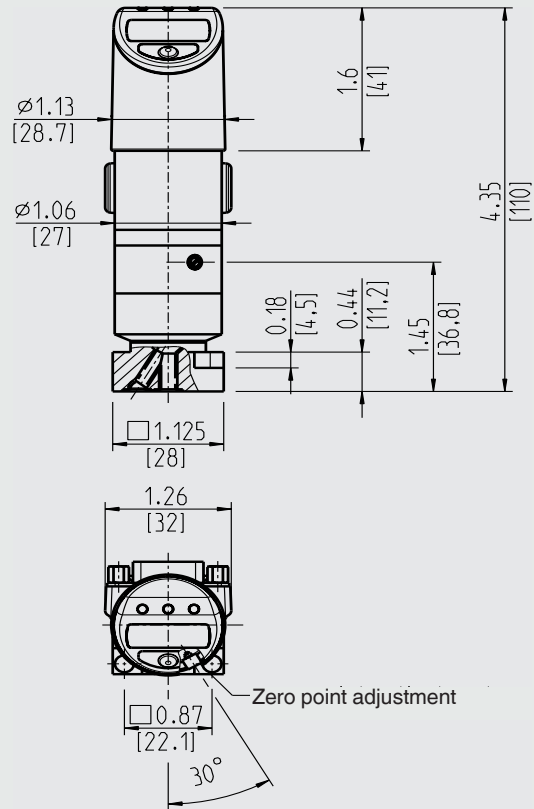


1/4" union nut (female), rotatable
1/4" male nut, rotatable



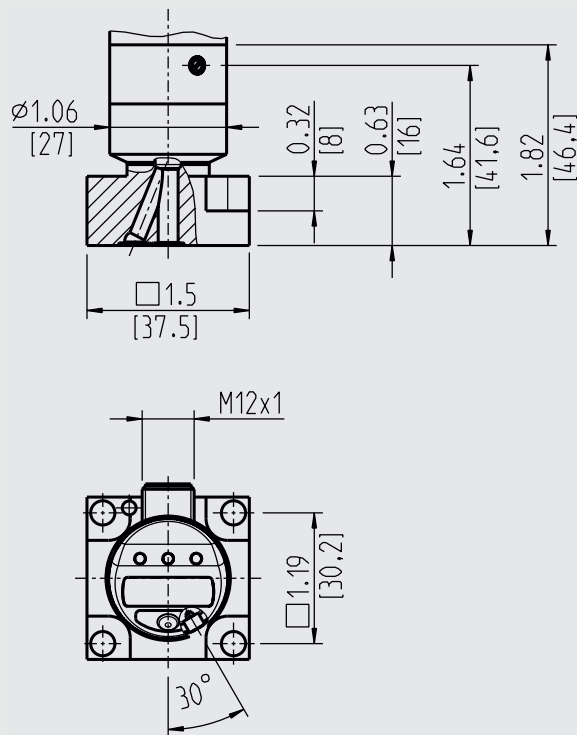
Dimensions in inch [mm] WUD-26

Sub-D connector

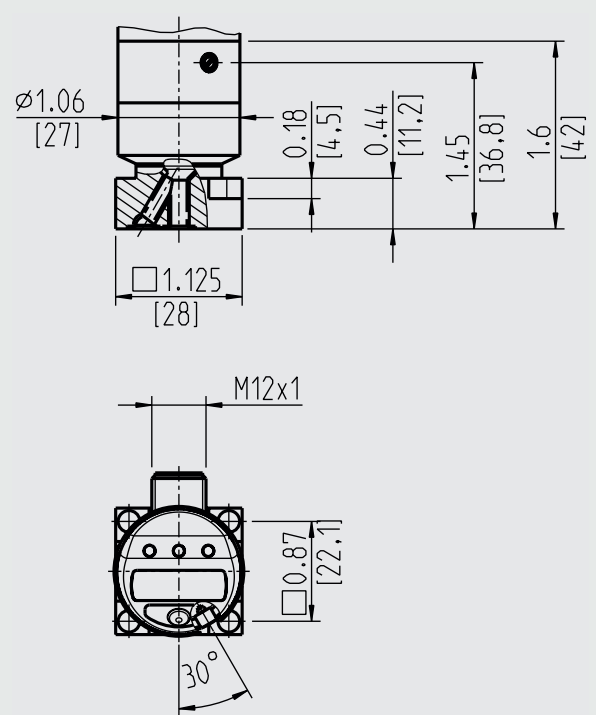


Process connection variants

MSM C 1 1/2"



MSM C 1 1/8"



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